

GPI - K2 MILL KALAMAZOO, MI

PROJECT OVERVIEW





LOCATION

Kalamazoo, MI



PROJECT TIMELINE

March 2020 - Q1 2022



PROJECT INFORMATION

- 42,000 CY of concrete placed
- 600' long x 30' wide elevated machine table
- Strict QC performance criteria
- 1,800+ design changes processed
- \$13M original scope with growth to \$42M
- 28,485 manhours managed

THE CLIENT

Graphic Packaging International is one of the largest leading manufacturers of paperboard and paper-based packaging within the commercial market. GPI works with world-renowned brands in industries such as food, beverage, food service, household, personal care, and pet care products.

THE PROJECT

Graphics Packaging International wanted a new facility to increase production capacity while improving efficiency with state-of-the-art equipment.

The project entailed the new construction of a sophisticated manufacturing facility to create high-quality printed packaging in a sterile environment. The finished products are distributed to the largest food manufacturers in North America and land in homes across the globe.

The fast-paced, design-build nature of the project resulted in 1,800+ design changes and seventy change orders over eight contracts. The project team completed this extremely difficult project on time and within budget while overcoming exceptionally challenging times as an "essential project." Upon completion of this project, Fessler & Bowman entered our fourth complete paper mill for the general contractor; highlighting their trust in our ability to deliver a successful project in a demanding environment.

CLIENT TESTIMONIAL

"We were able to get some of the best subcontractors around for this project. And you can see that as a result as you walk around the facility. They know because they've done these types of projects before little things that you wouldn't think of otherwise. It saves us time. It saves us money and we are ending up with a better product, and they're doing it safely."

Mike Doss
CEO/President
Graphic Packaging International

